



Safety Data Sheet PAO-GEAR FOOD GRADE 680

SDS Revision Date: 07/30/2024

1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Identity PAO-GEAR FOOD GRADE 680

Alternate Names

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use See Technical Data Sheet.

Application Method See Technical Data Sheet.

1.3. Details of the supplier of the safety data sheet

Company Name PAN AMERICAN LUBRICANTS
2419 S. 153RD ST
OMAHA, NE 68144
USA

Emergency

CHEMTREC (USA) (800) 424-9300

Customer Service: Phone: (402) 502-1229

2. Hazard identification of the product

2.1. Classification of the substance or mixture

No applicable GHS categories.

2.2. Label elements

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows.

No applicable GHS categories.

[Prevention]:

No GHS prevention statements

[Response]:

No GHS response statements

[Storage]:

No GHS storage statements

[Disposal]:

No GHS disposal statements

3. Composition/information on ingredients

This product is considered a mixture.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Dec-1-ene, homopolymer, hydrogenated CAS Number: 0068037-01-4	50 - 75	Not Classified	
Polybutene CAS Number: 0009003-29-6	25 - 50	Not Classified	
1-Octene Homopolymer, Hydrogenated CAS Number: 0070693-43-5	10 - 25	Not Classified	

[1] Substance classified with a health or environmental hazard.

[2] Substance with a workplace exposure limit.

[3] PBT-substance or vPvB-substance.

*The full texts of the phrases are shown in Section 16.

This formulation is considered a trade secret and specific chemical identity and exact percentage (concentration) of composition may have been withheld. Trade secrets are allowable per paragraph (i) of 29 CFR 1910.1200 as long as specific chemical identity and exact percentage composition are available and will be provided to health professionals, employees, or designated representatives in accordance with applicable provisions of paragraph (i).

4. First aid measures

4.1. Description of first aid measures

General	In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.
Inhalation	Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give artificial respiration. If unconscious place in the recovery position and obtain immediate medical attention. Give nothing by mouth.
Eyes	Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and seek medical attention.
Skin	Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin cleanser.
Ingestion	If accidentally swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

5. Fire-fighting measures

5.1. Extinguishing media

Dry chemical, foam, carbon dioxide or water spray.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition: None under normal use.

5.3. Advice for fire-fighters

In the event of fire, wear full protective clothing and NIOSH Approved Self-contained breathing apparatus with full face piece operated in the pressure demand or other positive pressure mode. Move container from fire area if it can be done without risk. Use water to keep fire exposed containers cool and disperse vapors.

ERG Guide No. ----

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate personnel to safe areas. Use personal protective equipment.

6.2. Environmental precautions

Do not allow spills to enter drains or watercourses.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

6.3. Methods and material for containment and cleaning up

Use a non-combustible material like vermiculite, sand or earth to soak up product and place in a container for later disposal.

Dike for disposal and cover with wet sand or earth.

7. Handling and storage

7.1. Precautions for safe handling

See section 2 for further details.

7.2. Conditions for safe storage, including any incompatibilities

Handle containers carefully to prevent damage and spillage.

Store in a cool dry place.

Keep containers tightly closed.

Incompatible materials: Incompatible with strong oxidizing agents

See section 2 for further details.

7.3. Specific end use(s)

No data available.

8. Exposure controls and personal protection

8.1. Control parameters

CAS No.	Ingredient	Exposure	
		Source	Value
0009003-29-6	Polybutene	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit
0068037-01-4	Dec-1-ene, homopolymer, hydrogenated	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit
0070693-43-5	1-Octene Homopolymer, Hydrogenated	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit

Carcinogen Data

CAS No.	Ingredient	Source	Value
0009003-29-6	Polybutene	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
0068037-01-4	Dec-1-ene, homopolymer, hydrogenated	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
0070693-43-5	1-Octene Homopolymer, Hydrogenated	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;

8.2. Exposure controls

Respiratory	If workers are exposed to concentrations above the exposure limit they must use the appropriate, certified respirators.
Eyes	Safety glasses with side shields
Skin	Overalls which cover the body, arms and legs should be worn. Skin should not be exposed. All parts of the body should be washed after contact.
Engineering Controls	Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory protection must be worn.
Other Work Practices	Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

9. Physical and chemical properties

Appearance	Clear and bright
Odor	Mild
Odor threshold	Not Measured
pH	Not Measured
Melting point / freezing point	Not Measured
Pour Point	-34C
Initial boiling point and boiling range	Not Measured
Flash Point	270C
Evaporation rate (Ether = 1)	Not Measured
Flammability (solid, gas)	Not Applicable
Upper/lower flammability or explosive limits	Lower Explosive Limit: Not Measured Upper Explosive Limit: Not Measured
Vapor pressure (Pa)	Not Measured
Vapor Density	Not Measured
Specific Gravity	0.85
Solubility in Water	Not Measured
Partition coefficient n-octanol/water (Log Kow)	Not Measured
Auto-ignition temperature	Not Measured

Decomposition temperature

Not Measured

Viscosity (cSt)

683 @ 40C

9.2. Other information

No other relevant information.

10. Stability and reactivity

10.1. Reactivity

Hazardous Polymerization will not occur.

10.2. Chemical stability

Stable under normal circumstances.

10.3. Possibility of hazardous reactions

No data available.

10.4. Conditions to avoid

None known

10.5. Incompatible materials

Incompatible with strong oxidizing agents

10.6. Hazardous decomposition products

None under normal use.

11. Toxicological information

Acute toxicity

Product is safe for intended use based on the formulation, testing results and the long history of safe consumer use.

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LD50, mg/L/4hr	Inhalation Dust/Mist LD50, mg/L/4hr	Inhalation Gas LD50, ppm
Dec-1-ene, homopolymer, hydrogenated - (68037-01-4)	> 5,000.00, Rat - Category: NA	3,000.00, Rabbit - Category: 5	No data available	4,800.00, Rat - Category: NA	No data available
Polybutene - (9003-29-6)	No data available	No data available	No data available	No data available	No data available
1-Octene Homopolymer, Hydrogenated - (70693-43-5)	No data available	No data available	No data available	No data available	No data available

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Classification	Category	Hazard Description
Acute toxicity (oral)	---	Not Applicable
Acute toxicity (dermal)	---	Not Applicable
Acute toxicity (inhalation)	---	Not Applicable
Skin corrosion/irritation	---	Not Applicable
Serious eye damage/irritation	---	Not Applicable

Respiratory sensitization	---	Not Applicable
Skin sensitization	---	Not Applicable
Germ cell mutagenicity	---	Not Applicable
Carcinogenicity	---	Not Applicable
Reproductive toxicity	---	Not Applicable
STOT-single exposure	---	Not Applicable
STOT-repeated exposure	---	Not Applicable
Aspiration hazard	---	Not Applicable

12. Ecological information

12.1. Toxicity

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
Dec-1-ene, homopolymer, hydrogenated - (68037-01-4)	Not Available	Not Available	Not Available
Polybutene - (9003-29-6)	Not Available	Not Available	Not Available
1-Octene Homopolymer, Hydrogenated - (70693-43-5)	Not Available	Not Available	Not Available

12.2. Persistence and degradability

There is no data available on the preparation itself.

12.3. Bioaccumulative potential

Not Measured

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This product contains no PBT/vPvB chemicals.

12.6. Other adverse effects

No data available.

13. Disposal considerations

13.1. Waste treatment methods

Do not allow into drains or water courses. Wastes and emptied containers should be disposed of in accordance with regulations made under the Control of Pollution Act and the Environmental Protection Act.

Using information provided in this data sheet advice should be obtained from the Waste Regulation Authority, whether the special waste regulations apply.

14. Transport information

**DOT (Domestic Surface
Transportation)**

**IMO / IMDG (Ocean
Transportation)**

ICAO/IATA

14.1. UN number	Not Applicable		
14.2. UN proper shipping name	Not Regulated	Not Regulated	Not Regulated
14.3. Transport hazard class(es)	DOT Hazard Class: Not Applicable DOT Label: ---	IMDG: Not Applicable Sub Class: Not Applicable	Air Class: Not Applicable
14.4. Packing group	Not Applicable	Not Applicable	Not Applicable
14.5. Environmental hazards			
IMDG	Marine Pollutant: No		
14.6. Special precautions for user			
	No further information		
14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code			
	Not Applicable		

15. Regulatory information

Regulatory Overview The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented. All ingredients of this product are listed on the TSCA (Toxic Substance Control Act) Inventory or are not required to be listed on the TSCA Inventory.

WHMIS Classification Not Regulated

US EPA Tier II Hazards

Fire: No

Sudden Release of Pressure: No

Reactive: No

Immediate (Acute): No

Delayed (Chronic): No

EPCRA 311/312 Chemicals and RQs:
(No Product Ingredients Listed)

EPCRA 302 Extremely Hazardous :
(No Product Ingredients Listed)

EPCRA 313 Toxic Chemicals:
(No Product Ingredients Listed)

Proposition 65 - Carcinogens (>0.0%):
(No Product Ingredients Listed)

Proposition 65 - Developmental Toxins (>0.0%):
(No Product Ingredients Listed)

Proposition 65 - Female Repro Toxins (>0.0%):
(No Product Ingredients Listed)

Proposition 65 - Male Repro Toxins (>0.0%):
(No Product Ingredients Listed)

N.J. RTK Substances (>1%):
(No Product Ingredients Listed)

Penn RTK Substances (>1%):
(No Product Ingredients Listed)

16. Other information

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

Not Applicable

This is the first version in the GHS SDS format. Listings of changes from previous versions in other formats are not applicable.

The information provided on the SDS is a correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

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